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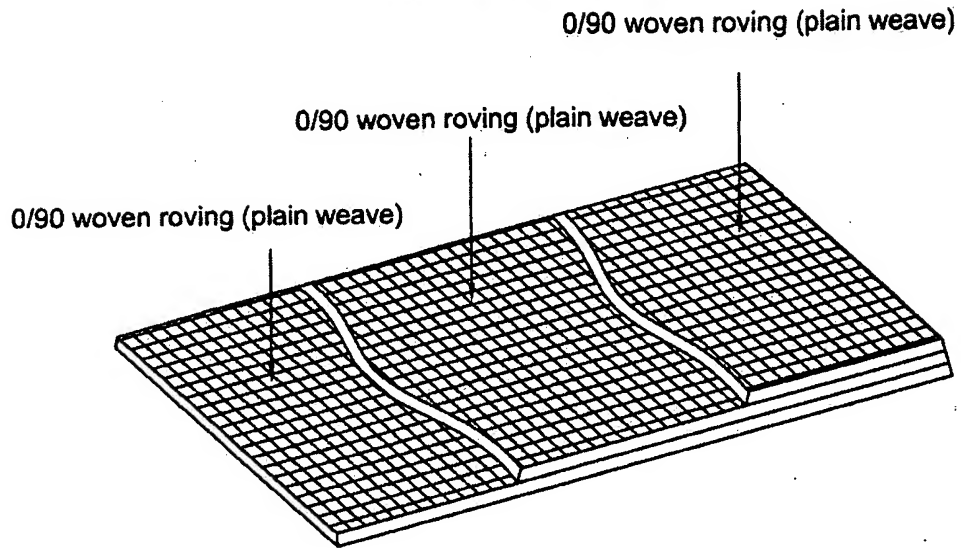


Fig 1A woven roving lay-up structure

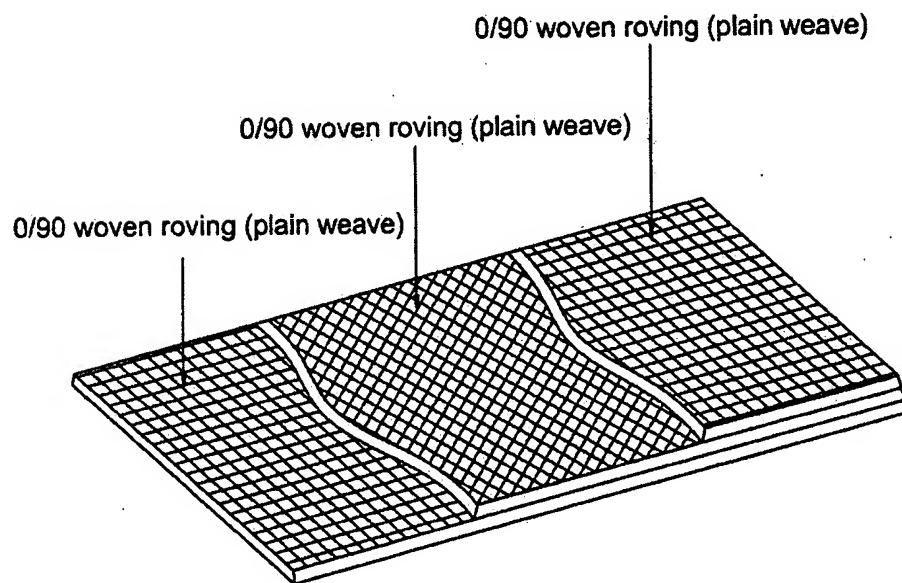


Fig 1B woven roving lay-up structure

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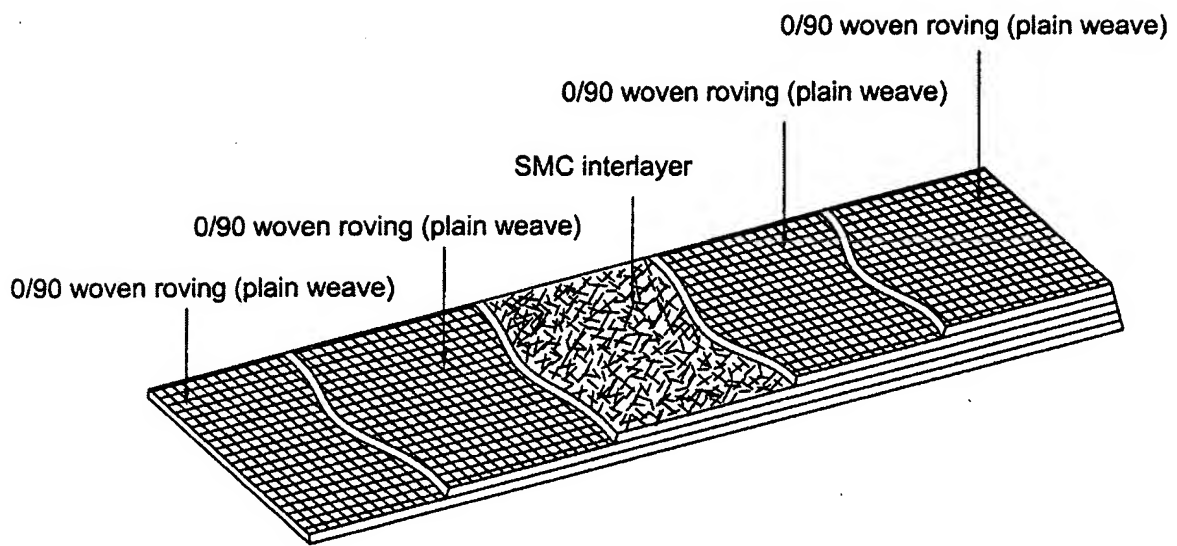


Fig 1C Hybrid structure with SMC interlayer